PROTEGOL® UR Coating 32-70
two-component polyurethane coating

**Description**
PROTEGOL® UR Coating 32-70 is a two-component polyurethane coating. The product meets the requirements of DIN EN 10290:2002, ISO 21809-3:2016, DIN EN 15189. Application is made by 2K airless hot spray system.

**Uses**
- Pipes, pipe bends
- Fittings
- Piling pipes
- Tanks, containers

**Benefits**
- High resistance against cathodic disbonding up to 80 °C
- No need for solvents
- Very fast reaction and curing time
- Abrasion and impact-resistant
- Good chemical resistance

**Referenced standards**
- DIN EN 10290:2002 Steel tubes and fittings for onshore and offshore pipelines - External liquid applied polyurethane and polyurethane-modified coatings
- ISO 21809-3:2016 Petroleum and natural gas industries - External coatings for buried or submerged pipelines used in pipeline transportation systems - Part 3: Field joint coatings
- DIN EN 15189 Ductile iron pipes, fittings and accessories - External polyurethane coating for pipes - Requirements and test methods

**Product data**
The following data has been obtained at +23°C unless otherwise stated:
- Type: polyurethane
- Component A (base): polyol
- Component B (hardener): isocyanate

<table>
<thead>
<tr>
<th>Physical state:</th>
<th>Component A</th>
<th>Component B</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>pasty</td>
<td>liquid</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Viscosity</th>
<th>Comp. A at 50 °C</th>
<th>1500 mPa*s</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Comp. B at 25 °C</td>
<td>1000 mPa*s</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Density (g/cm³)</th>
<th>Comp. A</th>
<th>1,50</th>
<th>Comp. B</th>
<th>1,13</th>
<th>Comp. A + B</th>
<th>1,31</th>
</tr>
</thead>
</table>

Mixing Ratio Comp A : Comp B
- Gravimetric: 57:43
- Volumetric: 1:0.1:0

**Coating properties**
Recommended dry film thickness (DFT) ≥1500 µm
Actual required DFT may vary in certain applications, please contact us for technical clarification.

<table>
<thead>
<tr>
<th>Service temperature</th>
<th>-20 °C to 80 °C</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short term temperature load without temperature gradient to the substrate</td>
<td>110 °C</td>
</tr>
<tr>
<td>T min substrate</td>
<td>10 °C</td>
</tr>
<tr>
<td>min. +3°C above dew point</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Processing temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>Component A</td>
</tr>
<tr>
<td>Component B</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Max. relative air humidity</th>
<th>80 %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potlife at 60 °C</td>
<td>30 sec</td>
</tr>
<tr>
<td>Hardness Shore D</td>
<td>75 ±5</td>
</tr>
</tbody>
</table>
PROTEGOL® UR Coating 32-70
two-component polyurethane coating

Impact resistance (max. impact energy) 10 J/mm
Adhesion to steel, pull off test 21 MPa
Cathodic disbondment after 28 d at 80 °C 8,60 mm
Specific electrical insulation resistance after 100 d at 23 °C 1.5*10^10 Ωm²
Thermal aging, adhesion, pull off test after 100 d at 100 °C 28 MPa
Flexural strength Req. fulfilled
Elongation at break [%] 15
Cleaning agent Solvent B, G
Repair material PROTEGOL® PU Repair

Colours
RAL 9011 - Graphite black
Other colours on request (subject to technical feasibility and minimum order quantities)

Coverage, theoretical
Approx. 1,31 kg/m² at 1.000 µm DFT and not considering excess consumption.

Packaging
Component A Component B
barrel 210,00 kg barrel 210,00 kg
hobbock 25,00 kg hobbock 25,00 kg

Shipping and Storage Regulations, Application, Health and Safety

Storage:
In a cool and dry place shelf life is approx. 24 months in tightly closed original packs.

Maintenance of tools:
Immediately after use, all tools should be cleaned with Solvent B, G.

Refer to our general work instructions for PROTEGOL® Coatings.
Refer to our safety data sheets prior to use.
Carefully read and follow all safety instructions on labels and packaging. Handle and store material with care in accordance to the safety data sheets. Follow and observe any applicable local or national laws and regulations.

Regulations regarding explosion protection with regard to the construction and equipment of facilities (machines) can be found, among other sources, in the corresponding harmonized European standard (DIN EN 16985 "Spray booths for organic coating material - Safety requirements" (former DIN EN 12215 and DIN EN 13355); furthermore, local laws and/or regulations must be observed.

Contact us to make sure you have the latest version of safety data sheet, technical data sheet and work instruction at hand.